



Direct Manufacturer for
**Private Label & Global
Sourcing Programs**

Serving global buying houses with scalable, repeatable
apparel manufacturing.

Vertically Integrated Apparel Manufacturing for Private Label Programs

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Welcome to Azisons Sports



Explore our range
of reference styles
developed to support
bulk production,
customization, and
long-term apparel
programs.

Where Quality Meets Precision

Manufacturing Capability & Infrastructure

Azisons Sports is a direct manufacturer specializing in scalable apparel production for global buying houses. Our facility is engineered for high-volume output, ensuring technical precision and repeatable quality across multi-season programs. With established manufacturing expertise and structured processes, we support sourcing partners with reliable execution and quality-focused output.



Brand Vision and Mission

Our vision is to advance modern sports wear through performance-focused apparel developed with precision, comfort, and consistency in mind. We aim to support global partners by delivering well-engineered garments suitable for active and everyday use. Guided by technical innovation and an understanding of evolving industry requirements, we focus on maintaining high standards of quality, reliability, and execution. Our commitment is to produce apparel that meets functional expectations while ensuring repeatable results across production programs. Through continuous improvement and operational excellence, Azisons Sports strives to be a trusted and globally recognized apparel manufacturing partner.

Our mission is to deliver well-engineered apparel that balances performance, comfort, and consistent quality across all production programs. We are committed to developing garments that meet the technical and functional requirements of modern use, supported by durable materials and structured manufacturing processes. Through disciplined quality control, thoughtful design execution, and an understanding of partner expectations, we strive to provide reliable apparel solutions that uphold high standards of performance, consistency, and long-term value.



Supporting Buying Houses & Sourcing Programs

Serving international buying houses with consistent quality, scalable production, and on-time delivery.

Our developed range of hoodies, T-shirts, varsity jackets, and printed apparel is structured to demonstrate scalable production capabilities for buying houses and sourcing partners.

Developed specifically to support buying houses and sourcing programs, these reference styles are manufactured with precision using detailed Techniques. The collection is designed to deliver consistent quality, reliable performance, and repeatable results across production runs. Through durable materials and controlled manufacturing processes, we ensure dependable apparel production that meets the operational requirements of our sourcing partners.



Strategic Support for Global Sourcing Programs

Your Direct Manufacturing Partner for Scalable Apparel Solutions

How We Support Buying Houses & Private Label Programs

- **Production Scalability:** Efficiently managing multi-category orders from small-batch specialized runs to high-volume seasonal programs.
- **Lead Time Discipline:** Strict adherence to production timelines and shipping schedules to ensure on-time delivery for retail launches.
- **Technical Consultation:** Expert guidance on fabric selection, GSM optimization, and construction durability during the sampling phase.
- **Repeat Consistency:** Standardized Operating Procedures (SOPs) ensure that repeat orders maintain the exact color, fit, and finish of the original approved sample.

Manufacturing & Quality Overview

- **Vertically Integrated Facility:** Comprehensive in-house control over cutting, stitching, printing, and embroidery for maximum quality oversight.
- **Standardized Material Testing:** Strict GSM verification and lab-dip color consistency controls for every fabric batch.
- **Global Export Logistics:** Extensive experience managing compliance and documentation for international buying houses and sourcing offices in the U.S. and Europe.
- **Pre-Production Accuracy:** Mandatory size-set approval and fit-testing before moving to bulk production to eliminate dimensional errors.
- **Rigorous Final QC:** 100% final inspection process before packing to ensure zero-defect exports.

Premium Hoodies

Reference Styles – Customizable for Private Label Programs



Fabric Composition: Cotton Fleece | Poly-Cotton | French Terry

GSM Range: 280 – 380 GSM

Fit Types: Regular | Relaxed | Oversized

Color Options: Solid | Melange | Custom Pantone shades

Production Suitability: Ideal for bulk manufacturing with consistent sizing and fabric quality



Construction Details:

1. Double-stitched seams
2. Ribbed cuffs & hem
3. Kangaroo pocket / Side pockets

Premium Hoodies

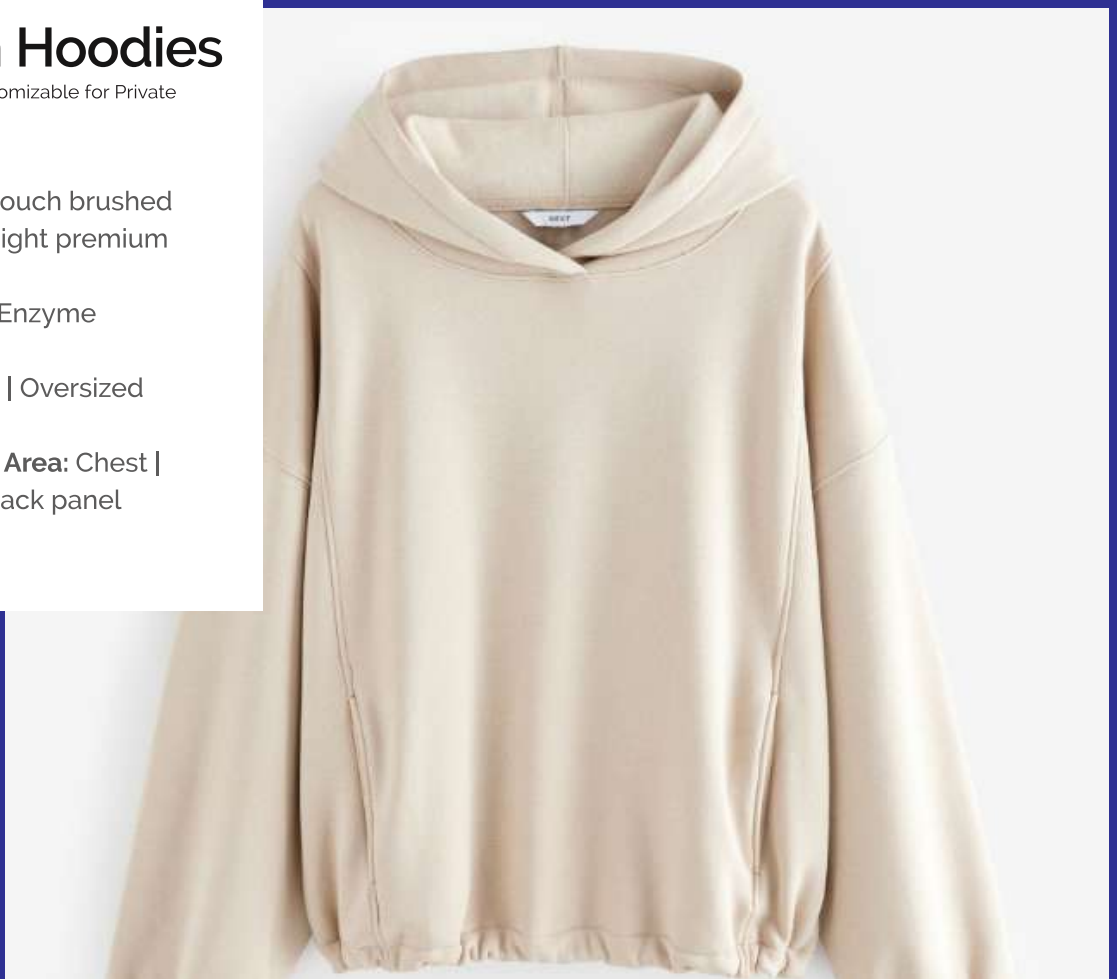
Reference Styles – Customizable for Private Label Programs

Fabric Feel: Soft-touch brushed fleece / Heavyweight premium blends

Finish: Washed / Enzyme treated

Fit & Cut: Relaxed | Oversized silhouettes

Brand Placement Area: Chest | Sleeves | Hood | Back panel



Construction Details:

1. Soft brushed fleece fabric with a premium feel
2. Washed / enzyme treated for smooth finish
3. Relaxed, oversized fit for comfort
4. Suitable for branding on chest, sleeves, hood & back panel

Blank & Custom T-Shirts

Reference Styles – Production Ready for Bulk Orders



Engineered for high-volume private label programs, our T-shirt manufacturing focuses on color consistency, dimensional stability, and soft-hand feel for bulk program ready distribution.





Fabric Composition:

- 100% Cotton
- Cotton Lycra
- Polyester blends

GSM Range:
160 – 220 GSM



Neck Type:

- Crew
- V-neck
- Ribbed crew

Fit Options:

Regular | Slim | Oversized

Production Suitability:

Suitable for high-volume orders
with color consistency

Varsity Jackets

Reference Styles – Customizable for Private Label Programs



Specialized construction for varsity and outerwear programs. Featuring durable wool blends and reinforced stitching, suitable for corporate, team, and private label & sourcing programs.

Inner Lining:
Quilted or Plain
Polyester

GSM Range:
300–500 GSM

Fit Type:
Regular, Athletic





Fabric Composition

Wool blend / Fleece body
Faux leather / Cotton sleeves

Construction Details

Wool blend or fleece body with faux leather or cotton sleeves
Quilted or plain polyester inner lining for comfort



Production Suitability

Crafted with a wool-blend or fleece body paired with faux leather or cotton sleeves, and finished with quilted or smooth polyester lining to ensure comfort, durability, and a refined appearance.

Modern Designs

Featuring snap buttons or zipper closure, ribbed cuffs and hem, functional pockets, and space for custom branding—perfect for a trendy, statement-making look.

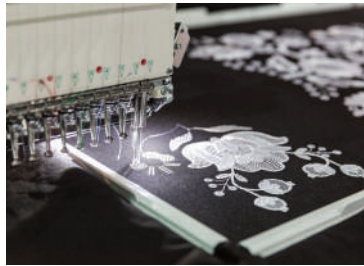
Customization Capabilities



Designed for versatile customization capabilities that allow every garment to reflect your unique style and brand identity.



Embriodery



- **Thread Density:**
High-density stitching
- **Edge Quality:**
Clean, durable finish
- **Use Case:**
Logos and patches
- **Compatibility:**
Hoodies, varsity jackets, T-shirts

Screen Printing



- **Production Scale:**
Optimized for bulk production
- **Output Consistency:**
Uniform and reliable results
- **Print Quality:**
Solid colors with bold definition
- **Application:**
T-shirts, hoodies, sports apparel

Digital Printing (DTG)



- **Print Detail:**
High-precision, detailed output
- **Color Support:**
Multi-color and gradient designs
- **Visual Quality:**
Smooth, vibrant fabric finish
- **Application:**
T-shirts and hoodies

Heat Transfer Printing



- **Process:**
Heat and pressure transfer
- **Design Capability:**
Sharp, multi-color output
- **Durability:**
Long-lasting, customizable results
- **Application:**
T-shirts, hoodies, seasonal collections

Sublimation Printing



- **Process:**
Ink-infused directly into polyester
- **Print Quality:**
Smooth, long-lasting, fade-resistant
- **Design Capability:**
All-over prints and intricate patterns
- **Application:**
Polyester T-shirts and hoodies

Printing & Embroidery Processes Summary

Processes structured for consistency across repeat production runs.



- **Embroidery:** High-head count capacity for intricate 3D and flat embroidery.
- **Screen Printing:** Phthalate-free inks with high-wash fastness ratings.
- **Digital Printing (DTG):** High-definition 1200 DPI capability for complex gradients.
- **Sublimation:** Edge-to-edge vibrant color saturation for performance wear.



Teamwear / Sports Apparel

Reference Styles - Production Ready for Bulk Orders

Our sports apparel range showcases consistent quality, precise construction, and reliable performance across all categories, serving as a capability demonstration for sublimation and teamwear production while meeting rigorous production standards and scalable manufacturing requirements.



American Football Uniforms

Built for power and protection, our American football uniforms are designed to endure aggressive gameplay. Performance-focused construction ensures comfort and resilience.



Sublimation Track Suits

These sublimation track suits combine style with functionality for training and travel. Engineered for comfort, flexibility, and long-lasting color.



Ice Hockey Uniforms

Designed to withstand intense play, our ice hockey uniforms offer durability and comfort. Ideal for high-impact performance on the ice.



Basketball Uniforms

Engineered for high-energy performance, our basketball uniforms enhance airflow and mobility. Perfect for fast breaks and intense court action.



Baseball Uniforms

Crafted for durability and all-day comfort, these baseball uniforms balance classic style with modern performance. Ideal for long games and active play.



Soccer Uniforms

Built for endurance and comfort, these soccer uniforms keep players cool during high-tempo matches. Designed to support continuous movement.



7V7 Uniforms

Designed for speed and agility, our 7V7 uniforms offer lightweight comfort and unrestricted movement. Built to perform under intense game conditions.

Lead Apparel Manufacturing



Reliable Manufacturing
for Buying Houses & Private
Label Programs



Get in Touch

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